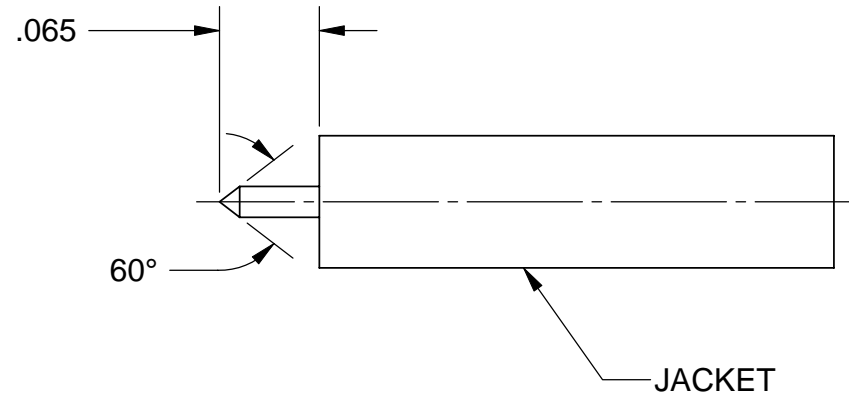
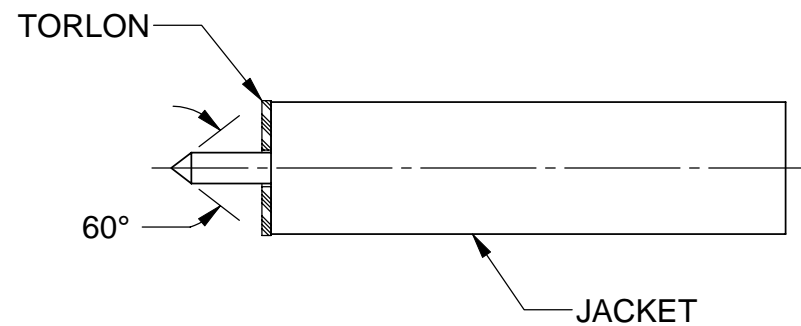
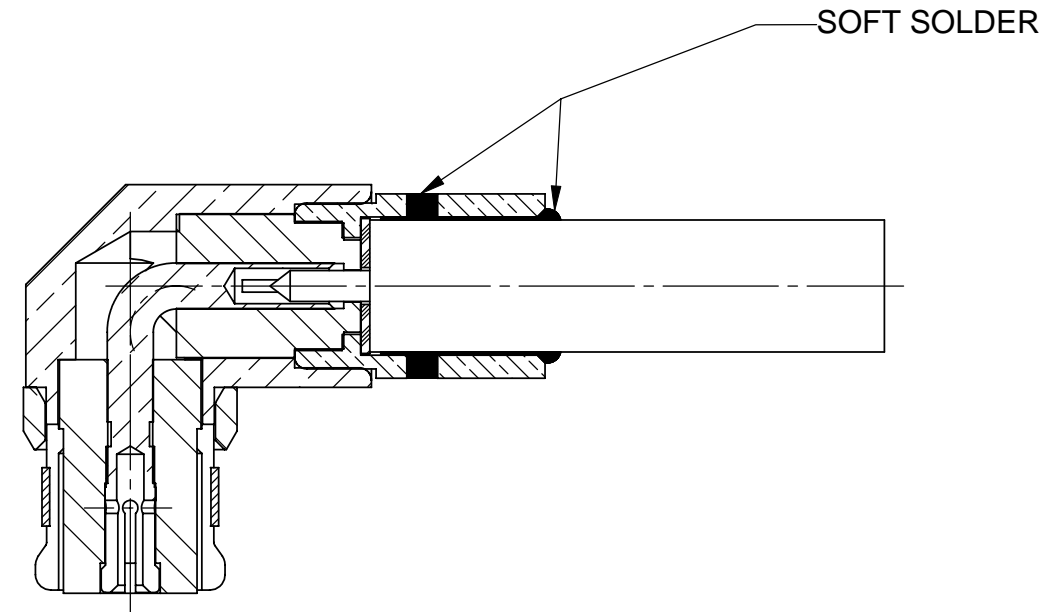


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	REL. NRN 34599	02/13/08	STW



STEP 1:
TRIM TO DIMENSIONS SHOWN.



STEP 2
PLACE TORLON SPACER ONTO CABLE CONDUCTOR & BOTTOM AGAINST CABLE DIELECTRIC/JACKET.

STEP 3:
INSTALL CABLE INTO BODY AND SOFT SOLDER CABLE IN PLACE AS SHOWN.

MATERIAL:	N/A
FINISH:	N/A
SURFACE AREA:	N/A
PROPRIETARY	
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DIMENSIONS ARE IN INCHES TOLERANCES:	
FRACTIONAL:	±1/64 ANGULAR: X° ±1°0' X'X' ±15'
DECIMAL:	.X ±.030 .XX ±.010 .XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
THIRD ANGLE PROJECTION	

UNLESS OTHERWISE SPECIFIED	
1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 √ MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 6) REMOVE ALL BURRS	
DRAWN:	JMC 02/13/08
CHECKED:	STW 02/13/08
APPROVED:	STW 02/13/08
E.M. SIMULATION:	N/A

SV Microwave, Inc.		
2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409		
TITLE: CABLE ASSEMBLY INSTRUCTIONS		
SIZE	CAGE CODE	DWG. NO.
B	95077	300-12-020
SCALE: 8:1		SHEET 1 OF 1

1222-4005
USED ON: