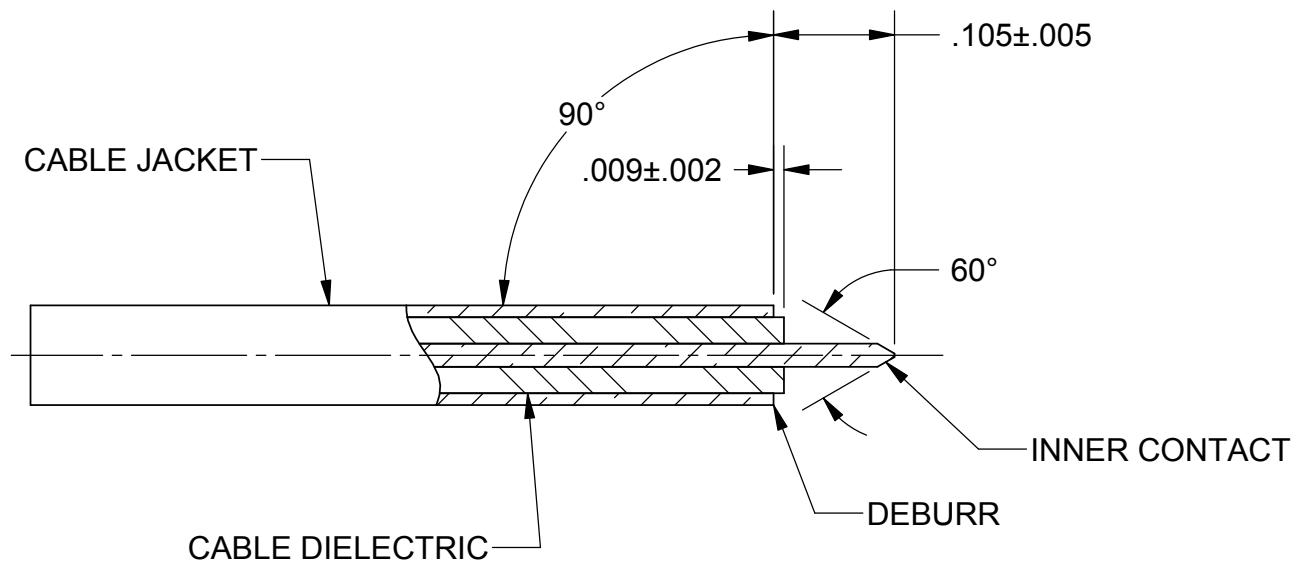


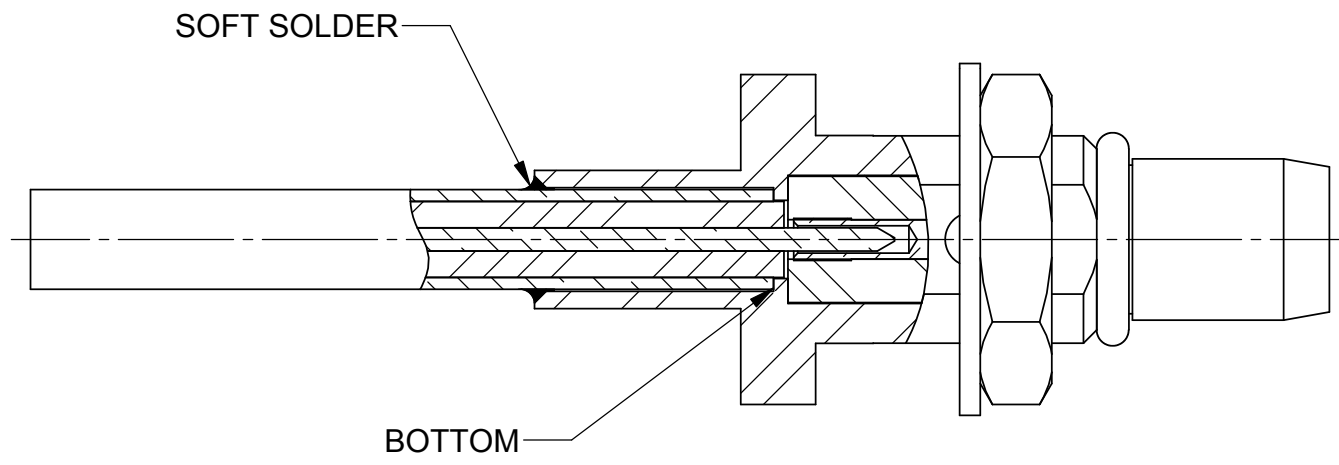
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	REL. DCN 33795	11/05	MGT



**STEP 1:**

1.1 TRIM CABLE JACKET AND DIELECTRIC TO DIMENIONS SHOWN. DO NOT NICK INNER CONDUCTOR.

1.2 CHAMFER INNER CONDUCTOR AS SHOWN.



**STEP 2:**

2.1 INSERT PREPARED CABLE INTO BODY MAKING SURE CABLE BOTTOMS AS SHOWN.

2.2 SOFT SOLDER CABLE JACKET TO CONNECTOR BODY USING Sn60/40 SOLDER.

MATERIAL:	N/A
FINISH:	N/A
SURFACE AREA:	N/A
<b>PROPRIETARY</b>	
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DIMENSIONS ARE IN INCHES TOLERANCES:	
FRACTIONAL: ±1/64	ANGULAR: X° ±1°0' X'X' ±15'
DECIMAL: X ±.030	.XX ±.010
	.XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
<b>THIRD ANGLE PROJECTION</b>	

UNLESS OTHERWISE SPECIFIED	
1) ALL DIMENSIONS ARE AFTER PLATING.	
2) BREAK CORNERS & EDGES .005 R. MAX.	
3) CHAM. 1ST & LAST THREADS.	
4) SURFACE ROUGHNESS 63 √ MIL-STD-10.	
5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R.	
6) REMOVE ALL BURRS	
DRAWN:	AMF 11/17/05
CHECKED:	MGT 11/20/05
APPROVED:	MGT 11/20/05
E.M. SIMULATION:	N/A

<b>SV Microwave, Inc.</b>			
2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409			
TITLE: <b>CABLE ASSEMBLY INSTRUCTIONS</b>			
SIZE	CAGE CODE	DWG. NO.	
<b>B</b>	<b>95077</b>	<b>300-14-007</b>	
SCALE: 6:1			SHEET 1 OF 1

1408-6002  
USED ON: