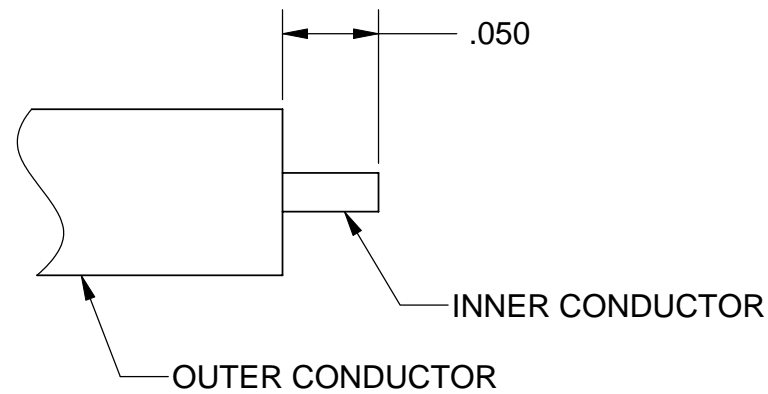
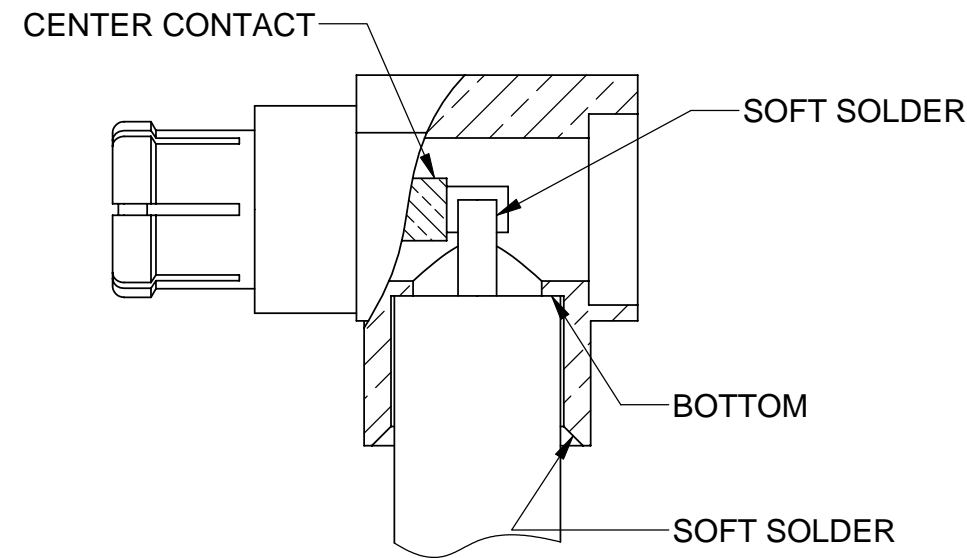


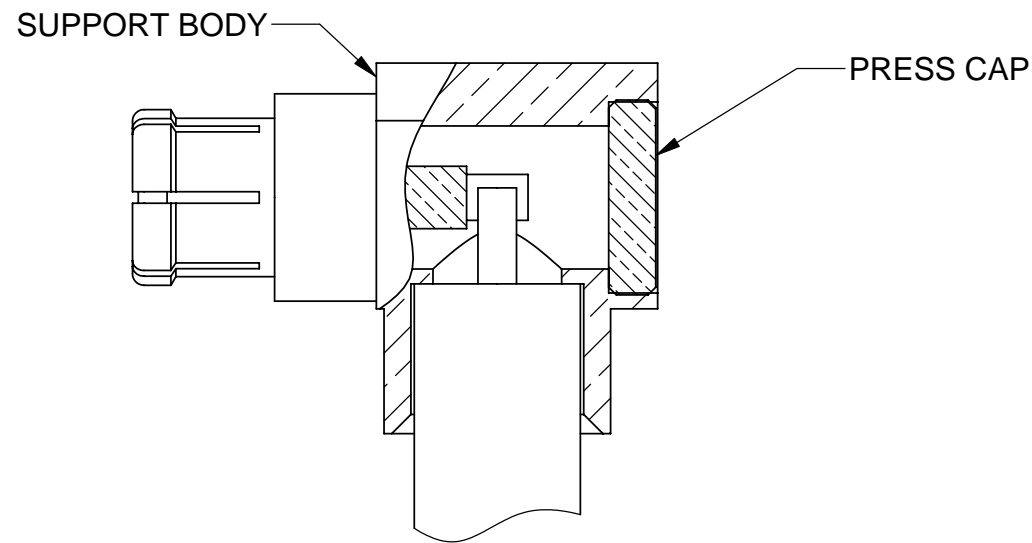
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	NRN 34835	08/08	STW



STEP 1:
TRIM CABLE TO DIMENSION SHOWN.



STEP 2:
INSERT CABLE INTO CONNECTOR BODY. BOTTOM OUTER CONDUCTOR. SOFT SOLDER INNER CONDUCTOR TO CENTER CONTACT. SOLDER OUTER CONDUCTOR TO CABLE BODY.



STEP 3:
SUPPORT CONNECTOR BODY AND PRESS CAP IN PLACE TO COMPLETE.

MATERIAL: PER BOM	DIMENSIONS ARE IN INCHES TOLERANCES:	UNLESS OTHERWISE SPECIFIED	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 TITLE: CABLE ASSEMBLY INSTRUCTIONS
FINISH: PER BOM	FRACTIONAL: ±1/64 ANGULAR: X° ±1'0" X'X' ±15'	1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63√ MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .004 T.I.R. 6) REMOVE ALL BURRS	
SURFACE AREA: N/A	DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	SIZE CAGE CODE DWG. NO. 300-32-015
PROPRIETARY	THIRD ANGLE PROJECTION	DRAWN: DAL 08/05/08	SCALE: 10:1
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.		CHECKED: STW 08/05/08	SHEET 1 OF 1
3222-40002		APPROVED: STW 08/05/08	
USED ON:		E.M. SIMULATION: N/A	