

300-80-111

REV. D

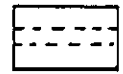
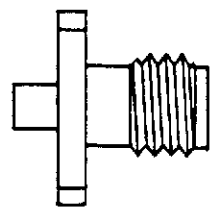
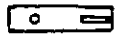
DCN 27663

CABLE ASSEMBLY INSTRUCTIONS

S/M 00049/8334

REF. 2933-6001, 2933-6004
2733-6001, 2926-6007

ENG. FILE COPY

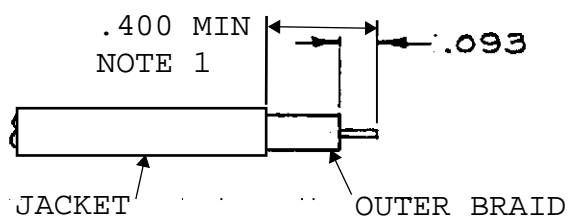


CONTACT

BODY

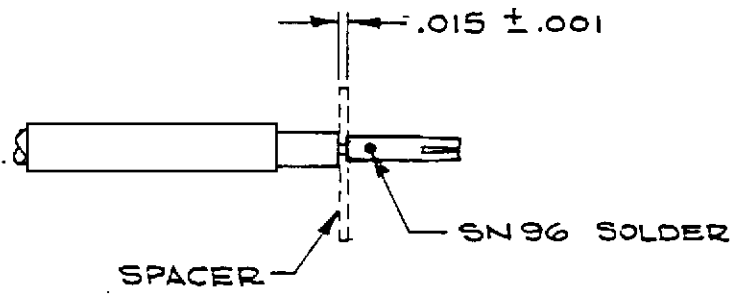
INSULATOR

APPR. [Signature]
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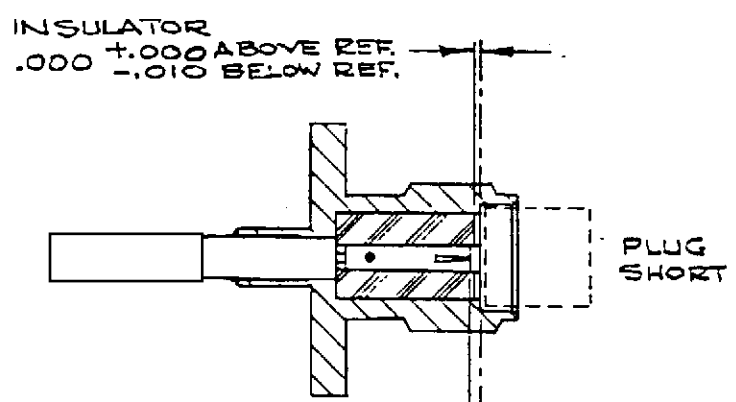
STEP 1.
Trim Cable Jacket and Insulator to Dimensions shown. Being Careful Not to Nick Center Conductor.
NOTE 1: IF USING FLEXIBLE CABLE TRIM JACKET TO DIMENSION SHOWN.

DRAWN R.P.A.



STEP 2.
Solder Contact to Center Conductor Using SN96 Solder, Holding Dimension Between Cable Jacket and Contact as Shown Using A $.015 \pm .001$ Spacer. Remove Excess Solder From Contact Outer Diameter to Maintain .051 Maximum Contact Diameter.

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STEP 3.
Insert Cable Assembly into Connector Assembly Holding Dimensions Shown. Recommend Using A Plug Short at Interface to Control Dimensions. Solder Cable to Connector Using 60/40 Solder. Insert Insulator into Connector Holding Dimensions Shown.

Soliton/Microwave

SALES

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