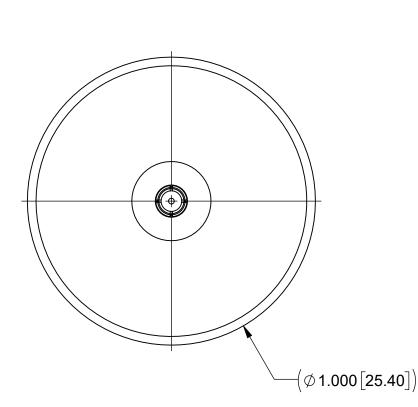
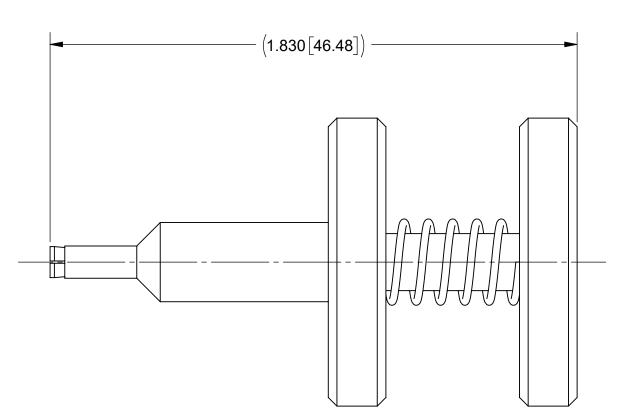
## **PRODUCT DATA DRAWING**





DIMENSIONS ARE IN INCHES TOLERANCES:

## **MATERIAL:**

- STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1; TUBE & SHAFT: OR ASTM A582 TYPE 303, COND. A
- COLLET: BERYLLIUM COPPER PER ASTM B196, ALLOY No. UNS C17300, TD04

## COMPRESSION SPRING: MUSIC WIRE

## FINISH:

SEE NOTES UNLESS FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' ±15' PASSIVATED PER AMS-2700 1) ALL DIMENSIONS 2) ALL DIMENSIONS 3) BREAK CORNER 4) CHAM. 1ST & LA: 5) SURFACE ROUG 6) DIA.'S ON COMM WITHIN .005 T.I.f 7) REMOVE ALL BU TUBE & SHAFT: FINISH: SEE NOTES DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005 NICKEL PER AMS-QQ-N-290, CLASS 1, GRADE G SURFACE AREA: N/A COLLET: INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994 PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED. DRAWN: THIRD ANGLE PROJECTION CHECKED  $\odot$ 

MATERIAL:

REVISION HISTORY							
REV	DESCRIPTION	DATE	APPROVED				
-	DCN 38042	03/11	STW				
А	DCN 49127	06/19	BNK				

UNLESS OTHERWISE SPECIFIED			SV Microwave, Inc.				
1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX.			2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409				
4(CHAM, 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63+MIL-STD-10. 6) DIA: SO N COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS							
DRAWN:	FED 03/01/11						
CHECKED:	STW 03/01/11	SIZE <b>B</b>	CAGE CODE 95077	DWG. NO.	500-32	-007	
APPROVED:	STW 03/01/11	SCALE: 3:1				SHEET 1 OF 1	