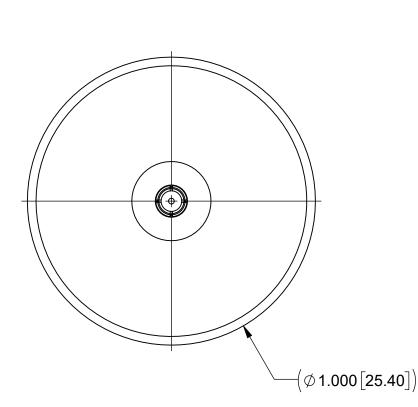
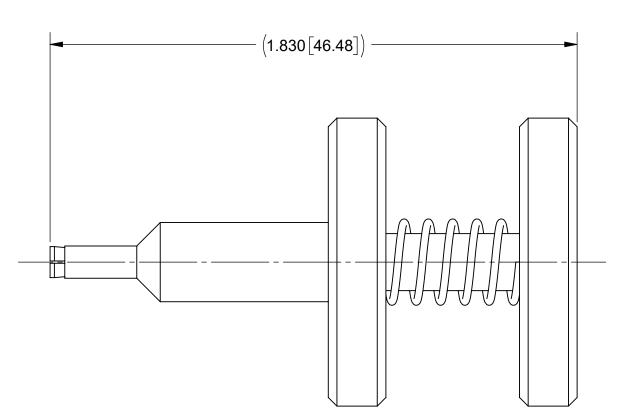
PRODUCT DATA DRAWING





DIMENSIONS ARE IN INCHES TOLERANCES:

MATERIAL:

- STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1; TUBE & SHAFT: OR ASTM A582 TYPE 303, COND. A
- COLLET: BERYLLIUM COPPER PER ASTM B196, ALLOY No. UNS C17300, TD04

COMPRESSION SPRING: MUSIC WIRE

FINISH:

SEE NOTES UNLESS FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' ±15' PASSIVATED PER AMS-2700 1) ALL DIMENSIONS 2) ALL DIMENSIONS 3) BREAK CORNER 4) CHAM. 1ST & LA: 5) SURFACE ROUG 6) DIA.'S ON COMM WITHIN .005 T.I.f 7) REMOVE ALL BU TUBE & SHAFT: FINISH: SEE NOTES DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005 NICKEL PER AMS-QQ-N-290, CLASS 1, GRADE G SURFACE AREA: N/A COLLET: INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994 PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED. DRAWN: THIRD ANGLE PROJECTION CHECKED \odot

MATERIAL:

| REVISION HISTORY | | | | | | | |
|------------------|-------------|-------|----------|--|--|--|--|
| REV | DESCRIPTION | DATE | APPROVED | | | | |
| - | DCN 38042 | 03/11 | STW | | | | |
| А | DCN 49127 | 06/19 | BNK | | | | |
| | | | | | | | |

| UNLESS OTHERWISE SPECIFIED | | | SV Microwave, Inc. | | | | |
|---|--------------|------------------|--|----------|--------|--------------|--|
| 1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. | | | 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 | | | | |
| 4(CHAM, 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63+MIL-STD-10. 6) DIA: SO N COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS | | | | | | | |
| DRAWN: | FED 03/01/11 | | | | | | |
| CHECKED: | STW 03/01/11 | SIZE B | CAGE CODE 95077 | DWG. NO. | 500-32 | -007 | |
| APPROVED: | STW 03/01/11 | SCALE: 3:1 | | | | SHEET 1 OF 1 | |